



Control Union Certifications B.V.  
Meeuwenlaan 4-6, 8011 BZ, Zwolle, Netherlands, NL  
+31 38 426 0100  
www.controlunion.com

# SCOPE CERTIFICATE

Scope Certificate Number: CU1000567GRS-2022-00163700

Control Union Certifications certifies that

**Ibena Textilwerke GmbH**

License Number: CB-CUC-1000567

Industriestr. 7-13

46395 Bocholt, Germany, DE

has been audited and found to be in conformity with the  
Global Recycled Standard (GRS)  
- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):  
Product categories: Home textiles (PC0010), Industrial, technical (PC0019), Dyed fabrics (PC0025)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:  
Weaving (PR0033)\*, Trading (PR0030), No processing (PR0000), Finishing (PR0012)\*, Manufacturing (PR0016)\*, Packing (PR0020)\*, Warehousing, distribution (PR0031)\*

\*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2023-11-13

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standard Claims Policy V1.2

Place and date of issue:



Zwolle, 2022-11-14  
Last updated: 2022-11-11

On behalf of the Managing Director  
Monika Peipp | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC  
Certification body accredited by: Dutch Accreditation Council (RVA), Accreditation No: C 412  
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.  
To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](http://www.TextileExchange.org/Certificates).

Certification Body



Standard's logo



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**Scope Certificate Number: CU1000567GRS-2022-00163700 (continued)**

**Ibena Textilwerke GmbH  
 Global Recycled Standard (GRS)**

**Products Appendix**

Under the scope of this certificate, the following products are covered:

Product category	Product details	Material composition(*)	Label grade	Facility number
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.0%Recycled post-consumer Polyester (RM0189)	GRS	1001777
				1001778
				1199021
				134210
Home textiles (PC0010)	Blankets, bedspreads, quilts (PD0019)	35.0%Acrylic (RM0156) 12.0%Polyester (RM0186) 53.0%Recycled pre-consumer Cotton (RM0106)	GRS	224743
				1001777
				1001778
				1050412
				1063760
Home textiles (PC0010)	Blankets, bedspreads, quilts (PD0019)	49.0%Recycled pre-consumer Cotton (RM0106) 35.0%Cotton (RM0102) 16.0%Acrylic (RM0156)	No label	1085900
				134210
				1001777
				1001778
				1050412
Home textiles (PC0010)	Blankets, bedspreads, quilts (PD0019)	9.0%Cotton (RM0102) 49.0%Recycled pre-consumer Cotton (RM0106) 33.0%Acrylic (RM0156) 9.0%Polyester (RM0186)	No label	1063760
				1085900
				134210
				1001777
				1001778
Home textiles (PC0010)	Blankets, bedspreads, quilts (PD0019)	48.0%Cotton (RM0102) 52.0%Recycled post-consumer Cotton (RM0107)	GRS	1050412
				1063760
				1085900
				134210
				1001777
Home textiles (PC0010)	Blankets, bedspreads, quilts (PD0019)	6.0%Cotton (RM0102) 52.0%Recycled pre-consumer Cotton (RM0106) 35.0%Acrylic (RM0156) 7.0%Polyester (RM0186)	GRS	1001778
				134210
				1001777
				1001778
				1063760

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**Ibena Textilwerke GmbH**  
**Global Recycled Standard (GRS)**

Product category	Product details	Material composition(*)	Label grade	Facility number
Industrial, technical (PC0019)	Curtains, blinds [Event / Messe - Vorhänge] (PD0020)	20.0%Viscose (rayon) (RM0238)	GRS	1001777
		80.0%Recycled pre-consumer Cotton (RM0106)		1001778
				134210
Industrial, technical (PC0019)	Curtains, blinds [Event / Messe - Vorhänge] (PD0020)	70.0%Recycled pre-consumer Cotton (RM0106)	GRS	1001777
				1001778
		30.0%Viscose (rayon) (RM0238)		1063760
				1128918
				134210
	224743			
Industrial, technical (PC0019)	Curtains, blinds [Event / Messe - Vorhänge] (PD0020)	36.0%Viscose (rayon) (RM0238)	GRS	1001777
		64.0%Recycled pre-consumer Cotton (RM0106)		1001778
				134210
Industrial, technical (PC0019)	Curtains, blinds [Event / Messe - Vorhänge] (PD0020)	40.0%Viscose (rayon) (RM0238)	GRS	1001777
		60.0%Recycled pre-consumer Cotton (RM0106)		1001778
				134210
Industrial, technical (PC0019)	Curtains, blinds [Event / Messe - Vorhänge] (PD0020)	36.0%Polyester (RM0186)	GRS	1001777
		64.0%Recycled pre-consumer Cotton (RM0106)		1001778
				134210
Industrial, technical (PC0019)	Curtains, blinds [Event / Messe - Vorhänge] (PD0020)	74.0%Recycled pre-consumer Cotton (RM0106)	GRS	1001777
				1001778
		26.0%Viscose (rayon) (RM0238)		134210

Note: \* Quantification (percentages) of material composition is optional. [ ] Square brackets refer to certified components of a product.

**Site Appendix**

Under the scope of this certificate, the following facilities have been audited and found to be in conformity:

Facility name & number	Address	Process categories
Ibena Textilwerke GmbH - Büro (main) 134210	Industriestraße 7-13 46395 Bocholt Germany, DE	Trading (PR0030)
Friedrich Hocks GmbH & Co. KG (facility) 1050412	Peterskamp 20 46414 Rhede Germany, DE	No processing (PR0000)
Meisterstück Textilmanufaktur GmbH (facility) 1085900	Industriestraße 9 46395 Bocholt Germany, DE	No processing (PR0000)

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**Ibena Textilwerke GmbH**

**Global Recycled Standard (GRS)**

### Site Appendix

Under the scope of this certificate, the following facilities have been audited and found to be in conformity:

Facility name & number	Address	Process categories
Ibena Textilwerke GmbH - Werk (facility) 1001777	Peterskamp 20 D-46414 Rhede Germany, DE	Finishing (PR0012) Manufacturing (PR0016) Weaving (PR0033)
Ibena Textilwerke GmbH - Lager (facility) 1001778	Dingdenerstr. 89/Donaustr. 4 D-46395 Bocholt Germany, DE	Warehousing, distribution (PR0031)

### Associated Subcontractor Appendix

Subcontractor name & number	Address	Process categories
PPHU Unia Sp.Z.o.o. 1063760	ul. Bialostocka 30 16 050 Michalowo Poland, PL	Finishing (PR0012) Manufacturing (PR0016) Packing (PR0020) Warehousing, distribution (PR0031) Weaving (PR0033)
Richter Textilien GmbH & Co KG 1199021	Ruenhorst 15 46395 Bocholt Nordrhein-Westfalen, DE-NW Germany, DE	Weaving (PR0033)
Firma Wellkamp 1128918	Heuvelweg 8 7122 NK Aalten Netherlands, NL	Manufacturing (PR0016) Packing (PR0020) Warehousing, distribution (PR0031)
H. Hecking Söhne GmbH & Co. KG 224743	Sprakelstrasse 2-6 48703 Stadtlohn Germany, DE	Warehousing, distribution (PR0031) Weaving (PR0033)

### Independently Certified Subcontractor Appendix

Subcontractor name & number	Certification body	Expiry date	Address	Process categories
No certified subcontractors				

Place and date of issue:



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